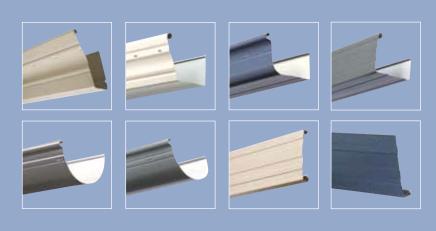


PRODUCT BROCHURE



QUALITY GUTTERING SINCE 1953

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CEO MESSAGE

Mr Don Anderson CEO of Ace Gutters Pty Ltd

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater products.

Established in 1953 our philosophy has been to adapt and evolve within a changing marketplace, through product innovation and design, manufacturing techniques and technological advancements.

To this end Ace Gutters recently undertook the significant capital investment of purchasing a state of the art Bronx International Continuous Coil Coating Line.

This Continuous Coil Coating Line located at our head office at Mortdale NSW has allowed Ace Gutters to design and introduce to the marketplace a new pre painted steel product called DURAKOTE® a product that we believe will set a new industry benchmark and that has been specifically designed for the rainwater products industry.

DURAKOTE® is supported by a Rainwater Products Warranty of 20 years.

Ace Gutters are also proud to announce that DURAKOTE[®] has been endorsed and licensed by the Australian Made Campaign as being AUSTRALIAN MADE & OWNED.

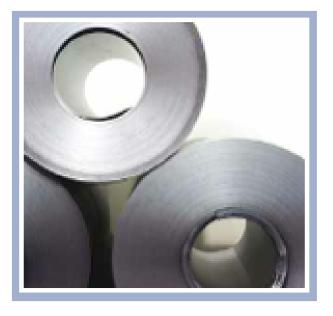
Ace Gutters can now ensure a quality process from the painting of our steel, to the slitting of coil, rollforming of our rainwater products, powder coating of our fittings, storage and transportation of our finished product.

In summary Ace Gutters now offer the market a new and improved pre painted steel product which is fully supported with the relevant technical data, product specification sheets and individual product warranties

Ace Gutters remain at the forefront of the rainwater products industry and will continue to look at new and innovative ways of meeting and exceeding market expectations.

Don Anderson CEO







DURAKOTE[®] is a painted steel product that has been designed specifically for the rainwater products industry.

DURAKOTE® is a highly durable painted steel product offering superior corrosion resistance, allowing it to withstand Australia's harsh weather conditions.

For this reason DURAKOTE[®] is supported by a 20 year Rainwater Products Warranty, covering gutter, fascia and downpipe.

The Substrate

DURAKOTE[®] is manufactured from the world's most recognised steel substrate Aluzinc (Al-Zn 55%), a substrate that complies with the Standard ASTM A792M.

Aluzinc is a substrate that was developed in America during the 1960's by a company called Bethlehem Steel.

Their research focused on the range of aluminium/zinc binary alloys and its effects on corrosion resistance when applied to steel.

Both laboratory and long term outdoor exposure tests showed that the alloy which gives optimum corrosion resistance is 55% aluminium, 43.4% zinc and 1.6% silicon.

The Paint Finish

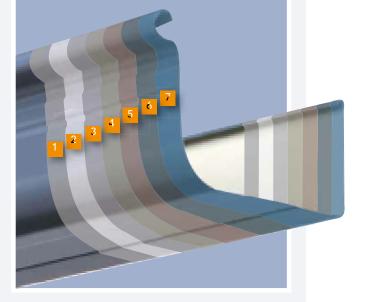
DURAKOTE® also offers a superior paint finish, using a high quality polyester paint with an oven baked finish that resists peeling and flaking.

This allows Ace to guarantee to its customers a product that not only offers a modern and fresh look to a home, but also a product that will last for many years to come.

Utilising state of the art paint technology DURAKOTE® paint finish has been designed to meet Australian Standard AS2728.

DURAKOTE® substrate

- Backing Coat (Nominal 6 μm)
 Corrosion Resistant Primer
 Corrosion Resistant coating
 AluZinc (Aluminium Zinc Alloy Coated Steel) AZ165
 Corrosion Resistant Coating
 Corrosion Resistant Primer (Nominal 5μm)
- 7 Finish Coat (Nominal 20µm)





Ace Gutters is proud to introduce to the Australian Rainwater Products Industry DURAKOTE®.

Our Colour Choice

DURAKOTE® is available in a wide variety of colours, and will match any steel roofing colour available in the marketplace today.

Due to DURAKOTE[®] advanced coating system and superior grade substrate (AZ165) Ace Products are compatible with any painted steel roof.

Proven Experience

With over 60 years experience in the rainwater products industry, specialising in the manufacturing of gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident DURAKOTE® is a product that "we believe will set a new industry benchmark."

Australian Made & Owned

Established since 1953 Ace Gutters is a wholly owned Australian company.

From our manufacturing plants in NSW & Victoria, we control the entire production process. This includes painting, slitting, rollforming, die casting, powder coating, storing and transporting our products.

For these reasons we have gained the recognition and support of the Australian Made Campaign and are proud to exhibit and promote the Australian Made & Owned logo on gutter, downpipe, fascia, fascia cover, barge soaker and valley produced by DURAKOTE[®].

You the customer can be proud to have purchased a product from an Australian owned business that has for many years utilised the skills and experience of the local community.



Choose Ace products made from DURAKOTE[®] and you will know that you are making a wise investment, purchasing a high quality Australian made product backed with an Ace Gutters 20 year warranty.

Incompatible Metals

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®.

Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

Protective Plastic Film

DURAKOTE® is protected with a protective polyethelene strippable film to ensure your product is protected during the manufacturing & distribution process. The film is easily removable & manufactured from recyclable material.

This protective film must be removed prior to installation and to ensure that the protective film is easily removed please endeavour to ensure that the product is not left in direct sunlight or heat during the warmer months.

Installation Cleaning

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets, nails be swept away and washed from the gutter, roof at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with Acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all gutter, fascia & downpipes. Product warranties are void if corrosion occurs as a result of contamination.



NU-LINE

flow rate:

Volume in 1m length 5 litres / second. 12.6 litres measured to overflow holes.

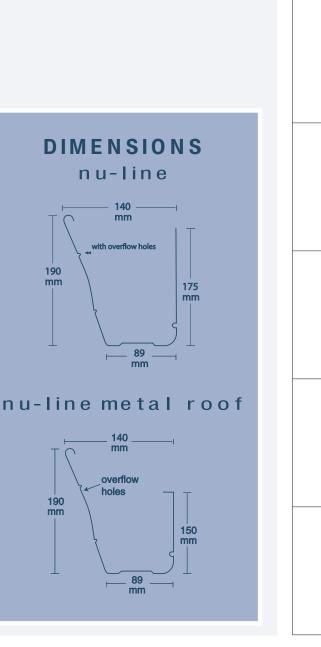
NSW · ACT · VICTORIA

Nu-Line DURAKOTE® 80% Gloss

White, Brown, Heritage Red, Smooth Cream, Slate Grey, Iron Grey.

Nu-Line Plain

Slotted Only











Straight Joiner

No 1 External Bracket



Concealed Bracket



Bead & Rafter Bracket



Metal Roof Bracket



Leafguard equires some degree of maintenance after installation.



MINI-LIN E

flow rate:

Volume in 1m length 2.5 litres / second. 7.3 litres measured to overflow holes.

NSW • ACT • VICTORIA Mini-Line DURAKOTE® 80% Gloss

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

Mini-Line DURAKOTE® 25% Gloss

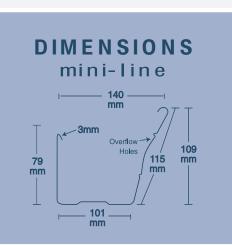
Ebony, Rivergum

Mini-Line Plain

Slotted Only



N.B Leafguard requires some degree of maintenance after installation.





HALF ROUND

flow rate:



1.5 litres / second.2.5 litres / second without overflow holes.6.48 litres measured to overflow holes.7.16 litres measured to back of gutter.

Volume in 1m length with overflow holes

NSW • ACT • VICTORIA Half Round DURAKOTE® 80% Gloss

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Mountain Blue, Slate Grey, Iron Grey.

Half Round DURAKOTE® 25% Gloss

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

Half Round Plain

Available Slotted & Unslotted

Custum Cut Only

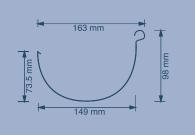


100 x 50mm Nozzle

100 x 75mm Nozzle



half round gutter

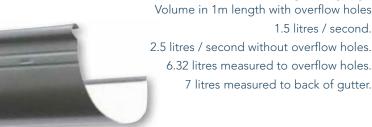


8



ROUNDLINE

flow rate:



NSW • ACT • VICTORIA Roundline DURAKOTE® 80% Gloss

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Mountain Blue, Slate Grey, Iron Grey.

Roundline DURAKOTE® 25% Gloss

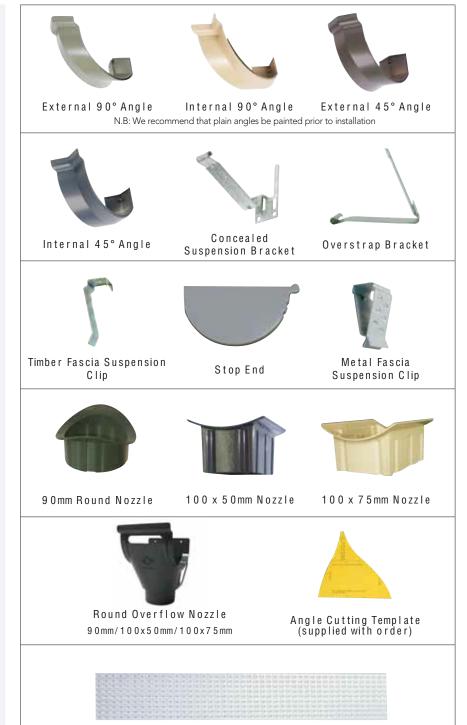
Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

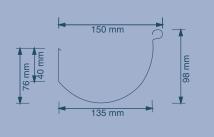
Roundline Plain

Available Slotted & Unslotted

Custum Cut Only



DIMENSIONS roundline gutter



Leafguard for Roundline N.B Leafguard requires some degree of maintenance after installation.

9



ACE QUAD

flow rate:

Volume in 1m length 1.5 litres / second. 6.2 litres measured to overflow holes.

NSW • ACT • VICTORIA Ace Quad 115mm DURAKOTE® 80% Gloss

Available Slotted or Unslotted.

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue.

Ace Quad DURAKOTE® 25% Gloss

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

Ace Quad 115mm Plain

Available Slotted & Unslotted



DIMENSIONS ace quad gutter

> 115 mm

64 mm 89

mm





SQUARE-LINE

flow rate:

Volume in 1m length 1.5 litres / second. 6.4 litres measured to overflow holes.

NSW · ACT · VICTORIA Square-Line DURAKOTE® 80% Gloss

White, Brown, Heritage Red, Smooth Cream, Merino,

Jasmin Brown, Slate Grey, Iron Grey.

Square-Line DURAKOTE® 25% Gloss

Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony, Mountain Blue.

Square-Line Plain

Available Slotted Only

Old Style Quad DURAKOTE®

All Ace Colours. (NSW & ACT only) Available in Classic & Exclusive Colours 80% only Unslotted Only

Old Style Quad Plain (NSW & ACT only)

Available Unslotted Only







Concealed Overstrap



N.B: We recommend that plain angles be painted prior to installation



Internal 90° Angle External Bracket Concealed Bracket N.B: Ace Quad Brackets can be used with Old Style Quad except for external brackets

Stop End

Concealed Suspension Bracket

Leafguard N.B Leafguard requires some degree of maintenance after installation.

OLD STYLE QUAD

Only available in NSW & ACT.



STEEL FASCIA



NSW • ACT • VICTORIA Steel Fascia DURAKOTE® 25% Gloss

White, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

Steel Fascia Plain - Custom Cut Only

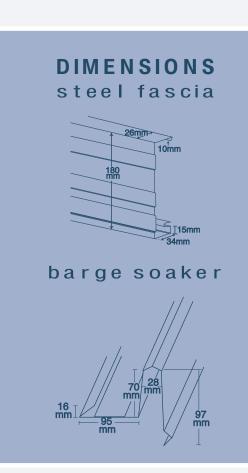
Barge Soaker DURAKOTE® 80% Gloss

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue.

Barge Soaker DURAKOTE® 25% Gloss

Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

Barge Soaker Plain





BARGE SOAKER

Steel Frame Bracket

Standard Rafter

Bracket



45° Hip Rafter

Bracket



FASCIA COVER



NSW • ACT • VICTORIA Fascia Cover DURAKOTE® 25%

Rivergum, Caulfield Green, Attic, Monolith, Ebony.

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green,

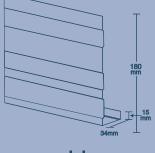
Valley DURAKOTE®

Tuscan Red, Slate Grey, Ebony, Monolith.

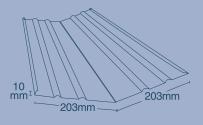
Valley Plain







valley





Internal 90° Angle on Fascia Cover



Folded Fascia Cover

VALLEY





ROLLFORM **DOWNPIPE** $100 \times 50 mm$

flow rate:

100 x 50mm Volume in 1.8m length 9 litres. Flow Capacity 3.5 litres per second.

NSW · ACT · VICTORIA 100 x 50mm & 100 x 75mm Rollform Downpipe DURAKOTE® 80% Gloss

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue.

100 x 50mm & 100 x 75mm Rollform Downpipe DURAKOTE® 25% Gloss

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

100 x 50mm & 100 x 75mm Rollform Downpipe Plain

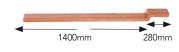




Offset Adjustable

100 x 50mm Nozzle

100 x 50mm Rollform 100 x 50mm Rollform Astragal



Garage Offset - VIC Only 100 x 50mm Offset NB: We recommend that plain fittings be painted prior to installation.

ROLLFORM DOWNPIPE $100 \times 75 mm$

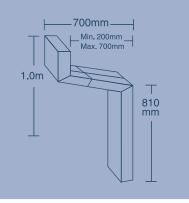
flow rate:

100 x 75mm Volume in 1.8m length 13.5 litres. Flow Capacity 4.4 litres per second.



NB: We recommend that plain fittings be painted prior to installation.

DIMENSIONS rollform offset adjustable





90MM ROUND DOWNPIPE

flow rate:

90mm Round Downpipe Volume in 1.8m length 11.44 litres. Flow Capacity of 90mm 4.2 litres per second.

NSW • ACT • VICTORIA

90mm Round Downpipe DURAKOTE® 80% Gloss

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue.

90mm Round DURAKOTE® 25% Gloss

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Sandlewood, Dusk, Off White, Birch, Gull Grey, Armour Grey, Bushsmoke, Mist Green, Rivergum, Caulfield Green, Attic, Monolith, Ebony.

90mm Round Downpipe Plain



90mm Joiner







90mm Nozzle



45° Offset

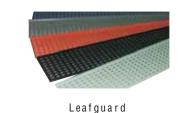
17° Offset

NB: We recommend that plain fittings be painted prior to installation.

Astragal

RAINWATER **HEADS** & LEAFGUARDS

Leafguard Painted 25% Gloss & Plain Tuscan Red, Slate Grey, Rivergum, Mountain Blue, Ebony. Ace Leaf Diverter® & Rainwater Heads. All Ace Colours & Plain.



100 x 50mm

Ace Leaf Diverter®

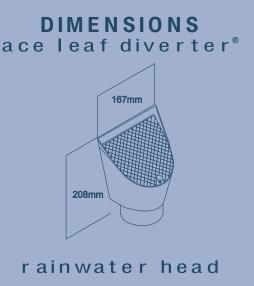


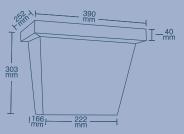
Rainwater Head



100 x 75mm Ace Leaf Diverter®

Ace Leaf Diverter® NB: We recommend that accessories be painted prior to installation.









25mm Rafter

Self Drilling Screw

Nail Holder

40mm Twist Nail

Nail Plugs



1/8 Pop Rivets



200mm Philips Driver Bits



Measuring Tape



& Straight Cut

150g Touch-up Paint Spray Cans



Pop Rivet Gun

Silicon Sealer & Silicon Gun



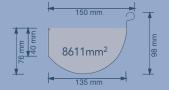
COMPATABILITY OF DIRECT CONTACT BETWEEN METALS AND ALLOYS

Accessory Fastener Material	Cladding Material		
	Zinc aluminium coated (plain steel)	Painted	Ultra
STAINLESS STEEL	No	No	No
ZINC ALUMINIUM COATED STEEL	Yes	Yes	Yes
ALUMINIUM	Yes	Yes	Yes
COPPER & BRASS	No	No	No
LEAD	No	No	No

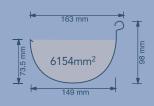
DIMENSIONS OF OUR PRODUCTS



ROUNDLINE UNSLOTTED



HALF ROUND **SLOTTED**

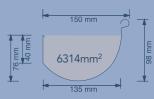


SQUARE-LINE

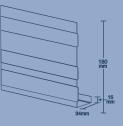


NU-LINE METAL ROOF 140 . mm overflow noles 190 mm 150 89

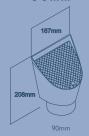
ROUNDLINE SLOTTED



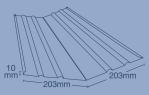
FASCIA COVER



LEAF DIVERTER 9 0 M M

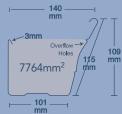


VALLEY



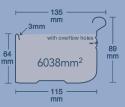


79 mm





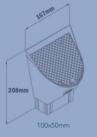
ACE QUAD



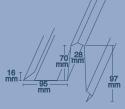
STEEL FASCIA



LEAF DIVERTER 100 X 50MM



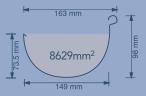
BARGE SOAKER



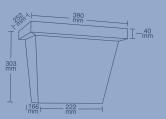
OLD STYLE QUAD



HALF ROUND UNSLOTTED



RAINWATER HEAD



LEAF DIVERTER 100 X 75MM





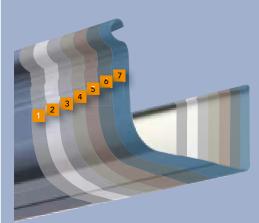
PREMIUM PRODUCTS

Severe Coastal and Industrial Environments can have corrosive effects on buildings. That's why Ace Gutters now manufactures Premium Products from DURAKOTE® Ultra-Coastal Steel for severe coastal and industrial environments. DURAKOTE® Ultra-Coastal is supported by a 15 year rainwater product warranty on Gutter, Fascia & Downpipe. Protect your home with materials that are aesthetically designed and built to last in corrosive environments.

ULTRA-COASTAL 100m - 200m from break-



DURAKOTE® ULTRA-COASTAL SUBSTRATE



- Backing Coat (Nominal 10µm)
- 2 Corrosion Resistant Primer
- Corrosion Resistant Coating
- AluZinc (Aluminium Zinc Alloy Coated Steel AZ200)
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm both sides)
- 7 Finish Coat (Nominal 20µm)

SEVERE COASTAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of salt or salt spray in the air. These conditions are found approximately within 100 to 200 metres from breaking surf.

ULTRA-COASTAL 100m - 200m from severe source of industrial emissions.



SEVERE INDUSTRIAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of industrial chemicals. These areas are found approximately 100 to 200 metres from the source of severe industrial corrosive emissions.



PREMIUM PRODUCTS

PRODUCT RANGE

Ace Gutters Premium Products are available in our three most popular gutter profiles Ace Quad, Half Round & Roundline. Other products available include Steel Fascia, Barge Soaker and 90mm Downpipe.

PREMIUM ACCESSORIES

To compliment the premium product range Ace Gutters have produced a range of Premium Accessories. These accessories are made from zinc diecast which are conversion coated with chromate, chemically cleaned and then primed using Interpon MetaPrep[™] Gold, a powder coating treatment designed as a barrier primer and surfacer for chemical and salt spray resistance. Powdered paint is applied as a top coat which is then oven baked onto the product resulting in a quality finish that ensures maximum durability in severe coastal and industrial environments.

PRODUCT	DURAKOTE [®] ULTRA-COASTAL STEEL	
Ace Quad		
Half Round		
Roundline		
Steel Fascia		
Barge Soaker		
90mm Downpipe		

PRODUCT AVAILABILITY CHART

PREMIUM PRODUCTS COLOUR CHART



PREMIUM PRODUCTS



Ace Gutters have all the accessories available in Ace Quad, Half Round, Roundline, Steel Fascia, Barge Soaker and 90mm Downpipe.

DURAKOTE® Ultra-Coastal Gutter, Downpipe & Fascia are supported by a 15 year warranty.

ACE COLOUR RANGE

ACE EXCLUSIVE COLOURS

HIGH GLOSS

HIGH GLOSS / LOW GLOSS

LOW GLOSS ONLY



ACE PLUMBING SUPPLIES TRADE & PUBLIC

We also have a self plumbing service store in NSW with a range of products to complete your bathroom, laundry and kitchen including stainless steel sinks, laundry tubs, basin and vanity units, Caroma toilet suites, Dux, Rheem and Rinnai Instantaneous Water heaters, fashion tapware, mixers, Think Appliances - Linea Ovens, Cook tops, Range hoods, Microwave and Dishwashers.

Ace Gutters is a valued Plumbtec Member aiming to be your one-stop bathroom, kitchen and plumbing supplies shop.

EXCEL® TAPWARE COLLECTION WIDE RANGE AVAILABLE

> Ace Gutters Plumbing Division has designed and produced its own quality decorative tapware and bathroom accessories – The EXCEL® Tapware Collection. This range of tapware and bathroom accessories will enhance any project from your domestic home package to architecturally designed commercial estates.

The EXCEL® Tapware Collection range inculdes EXCEL® Project Tapware, EXCEL® MKII Mixers, EXCEL Plus® Lever Tapware, EXCEL Plus® Deluxe Tapware & Bathroom Accessories and EXCEL Executive® Tapware & Bathroom Accessories.

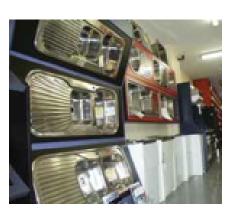
A superior and quality endorsed product the EXCEL® Tapware Collection is manufactured to watermark licence # WMKA21061 and conforms to AS3718 performance & AS3662-AS/NZS 6400:2003 water saving.













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OUR COMMITMENT TO CUSTOMER SERVICE



We are fully committed to meeting the needs of our customers by providing quality products, reliable service and value for money.

At Ace Gutters we value:

Honesty and Integrity:

Being ethical in our relationship with customers, suppliers and staff.

Mutual Respect:

Building solid working relationships through trust, teamwork and faith in each other's ability.

Acceptance of Change:

The ability to adapt and evolve with the changing market place through product innovation, manufacturing techniques and technological advancements.

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater goods, offering complete systems of guttering and drainage. We are a Plumbtec member and have a large self-service site and a complete range of bathroom, kitchen and plumbing supplies. We have branches in Sydney and Melbourne and can supply to the Eastern States.

NSW

Mortdale NSW 2223 Phone: (02) 9584 4777 Gutter Fax: (02) 9584 4799 Email: sales@acegutters.com.au

VICTORIA

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